

Archdiocese of Philadelphia
PREP Mid-Year Assessment
Level 4

Name _____

Date _____

Part A If the statement is *true*, write true on the line.
If the statement is *false*, write false on the line.

- _____ 1. The fourth commandment tells us to love and respect parents and others who care for us.
- _____ 2. A special agreement between God and his people is called a covenant.
- _____ 3. The time during the Church Year when we prepare for the feast of Christmas is called Ordinary Time.
- _____ 4. The Hail Mary is a prayer that is a summary of the Gospel.
- _____ 5. The ninth commandment reminds us to respect the name of the Lord and all that is holy.
- _____ 6. The fifth commandment urges us to respect all life.
- _____ 7. A special prayer devotion honoring Mary which uses beads is the Liturgy of the Word.
- _____ 8. We prepare for the Sacrament of Penance by examining our conscience.
- _____ 9. Moses received the Ten Commandments from God on Mount Sinai.
- _____ 10. November 1 is the feast of the Guardian Angels.

Part B Choose the best word from the *Word Bank* to complete each sentence and write that word on the line.

Word Bank

Luminous	conscience	mortal sin	All Saints
Mass	second	Glorious	Mary
steal	tenth	December 8	first
sabbath	lifelong	kill	Jesus

11. The greatest form of communal prayer is the _____ .
12. The seventh commandment says, "You shall not _____ ."
13. On November 1, we celebrate _____ .
14. Formation of our _____ is a lifelong task.
15. _____ destroys our relationship with God.
16. _____ is an example of faith and holiness for our lives.
17. The third commandment says, "Keep holy the _____ Day."
18. The mysteries of the rosary are the Glorious, Joyful, Sorrowful and _____ .
19. The _____ commandment says that we should not covet" what belongs to others.
20. On _____ we remember Mary under her title of the Immaculate Conception.

Part C Choose the answer that best completes each statement. Write the letter on the line.

- _____ 21. A gift of the Holy Spirit which helps our spiritual growth.
- a. sorrow
 - b. covenant
 - c. grace
 - d. none of the above.

- _____ 22. A voice deep within a person's heart that helps that person to make good choices.
- a. conscience
 - b. motivation
 - c. symbols
 - d. none of the above.
- _____ 23. Blessed candles, holy oil, blessed medals and holy water are
- a. sacraments.
 - b. sacramentals.
 - c. commandments.
 - d. none of the above.
- _____ 24. The Lord's Day on which we celebrate Jesus' Resurrection is
- a. Friday.
 - b. Sunday.
 - c. Tuesday.
 - d. none of the above.
- _____ 25. The color of vestments the priest wears during the Christmas season is
- a. green.
 - b. red.
 - c. white.
 - d. none of the above.

Part D Answer the following question in complete sentences.

How do the Commandments help you to live a good Christian life.
